FAST MOVING TECHNOLOGY

Photovoltaic main catalog

Solarline | Connectors for renewable energy



STÄUBLI ELECTRICAL CONNECTORS

Long-term solutions – Expert connections



Stäubli Electrical Connectors is a leading international manufacturer of high-quality electrical contacts and connector systems and solutions for industrial applications. We are part of the Stäubli mechatronics group, the technology leader in connection solutions, robotics and textile machinery.

Stäubli develops, produces, sells and services products for markets with the highest productivity and safety standards. As recognized specialists, our focus is always on solutions and customers. Many new developments got their start here and are now becoming established as worldwide standards.

Our customers depend on our expertise and our active support, even when dealing with unusual challenges. With Stäubli, you're entering into a long-term partnership built on reliability, dedication, and exceptional quality in both products and services.

Pioneering contact technology for increased efficiency

The entire Stäubli Electrical Connectors product range meets market expectations for high performance, the highest number of mating cycles, and long-lasting reliability for safe, durable operation. Our proven **MULTILAM technology** is ideal for all types of connections in industrial applications.

Customers in the **power transmission and distribution** sector rely on our consistent, loss-free transmission performance in all voltage ranges. The **automotive industry** depends on our high-efficiency connections for spot-welding applications in production lines. Harsh conditions in the **transportation sector** require high vibration resistance, maximum reliability, and compact design. These attributes are vitally important for railway and e-mobility applications. The safety and reliability of our products are essential for **test and measurement technology.**

In the growing field of **alternative energy**, our products have been setting standards since the 1990s. About half of the solar energy generated worldwide is transmitted through safe, long-lasting, high-performance Stäubli connectors.

Applications and benefits



Offering a wide range of connection systems and accessories for photovoltaics, plug connectors, junction boxes and cables, we have been connecting any type of PV installation to the sun for more than 20 years. As a pioneer and global market leader for PV connectors, Stäubli has been setting the industry standard since the introduction of the original MC4 connector. In 2017, over 1 billion original MC4 connectors were installed to connect more than 150 GW which comes up to almost 50 % of the PV power worldwide.

Thanks to the tried and tested MULTILAM advanced contact technology, our connectors keep your PV installation up and running efficiently and safely.

These apparently minor components can have a massive impact. Outstanding reliability and consistently low contact resistance guarantee:

- Low service cost and reduced downtime
- Elimination of risks for hotspots and fire
- Low power losses

Stäubli PV connectors guarantee proper operation over their whole lifetime (>25 years). By minimizing risk and maximizing the return in the long term, our components influence LCOE positively and have a decisive impact on the bankability of photovoltaic projects.

www.staubli-alternative-energies.com

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Safety note

Plug connectors not manufactured by Stäubli are sometimes described by their manufacturers as being “Stäubli compatible” due to their ability to mate with Stäubli connectors. This, however, is not true: by doing so, they do not conform to the requirements for a safe electrical connection with long-term stability. For that reason, we accept no liability if these non-approved connectors are mated with Stäubli original connectors.

Stäubli has not recognized any products from third-party suppliers as being plug-compatible with the MC4 family and does not intend to do so in the future. Using unsuitable components or combining plugs from different manufacturers poses significant risks (high failure rates, fire, etc.) and is not permitted under any circumstances.

Please note that all certifications are voided when such a plug combination is used.

Statements made by TÜV and UL confirm this: TÜV Rheinland LGA Products GmbH, based in Cologne, stresses that compatibility can be confirmed “only for products of the same type family from the same manufacturer” and that the current certificate for the MC4 connector family is based “on positive results of tests on products with corresponding mating parts of the MC4 family.” As there is uncertainty in the case of warranty claims involving combined PV connector pairs from different manufacturers, “the PV installation inspectors are obliged to criticize the use of such combinations.” It is also stated in UL file QIJQ2.E343181 that only “connectors within a product family are approved by UL.” UL clearly distances itself from declaring compatibility of components from different manufacturers due to uncertainty over long-term behavior.



General information

Colour code

For those items available in various colours, replace the asterisk “*” with the appropriate colour code.

21	black	22	red
23	blue	29	white

Changes / Provisos

All data, illustrations and drawings in the catalogue have been carefully checked. They are in accordance with our experience to date, but no responsibility can be accepted for errors. We also reserve the right to make modifications for design and safety reasons. When designing equipment incorporating our components, it is therefore advisable not to rely solely on the data in the catalogue but to consult us to make sure this information is up to date. We shall be pleased to advise you.

Copyright

The use of this catalogue for any other purpose, in whatever form, without our prior written consent is not permitted.

RoHS ready

Directive 2011 / 65 / EC on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

Symbols



Accessories or special tools exist for this product



The assembly instruction MA000 is available for this product



Check out the interactive content for this product

UNLIMITED POSSIBILITIES FOR CONTACT SOLUTIONS

MULTILAM Technology







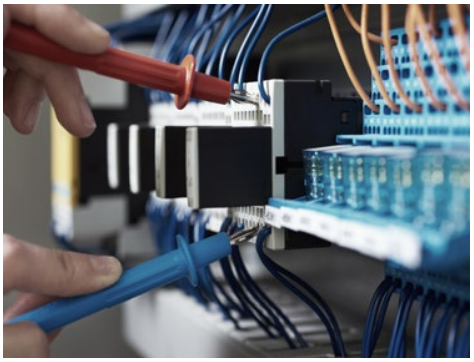
MULTILAM are specially formed and resilient contact elements. All Stäubli Electrical Connectors products benefit from the unique and outstanding performance of the MULTILAM Technology.
Thanks to their constant spring pressure, MULTILAM louvers ensure continuous contact with the contact surface, resulting in a constantly low contact resistance.
MULTILAM Technology allows to find solutions for connectors within the severest constraints and in certain products for up to 1 million mating cycles.

This makes the MULTILAM Technology the best choice for applications with demanding requirements:

- Reliable and longlife operation due to constantly high performance
- Safe operation under highest environmental demands on temperature, vibration and shock
- Suitable for data and signal contacts as well as high-current connectors
- Automated solutions with a high number of mating cycles







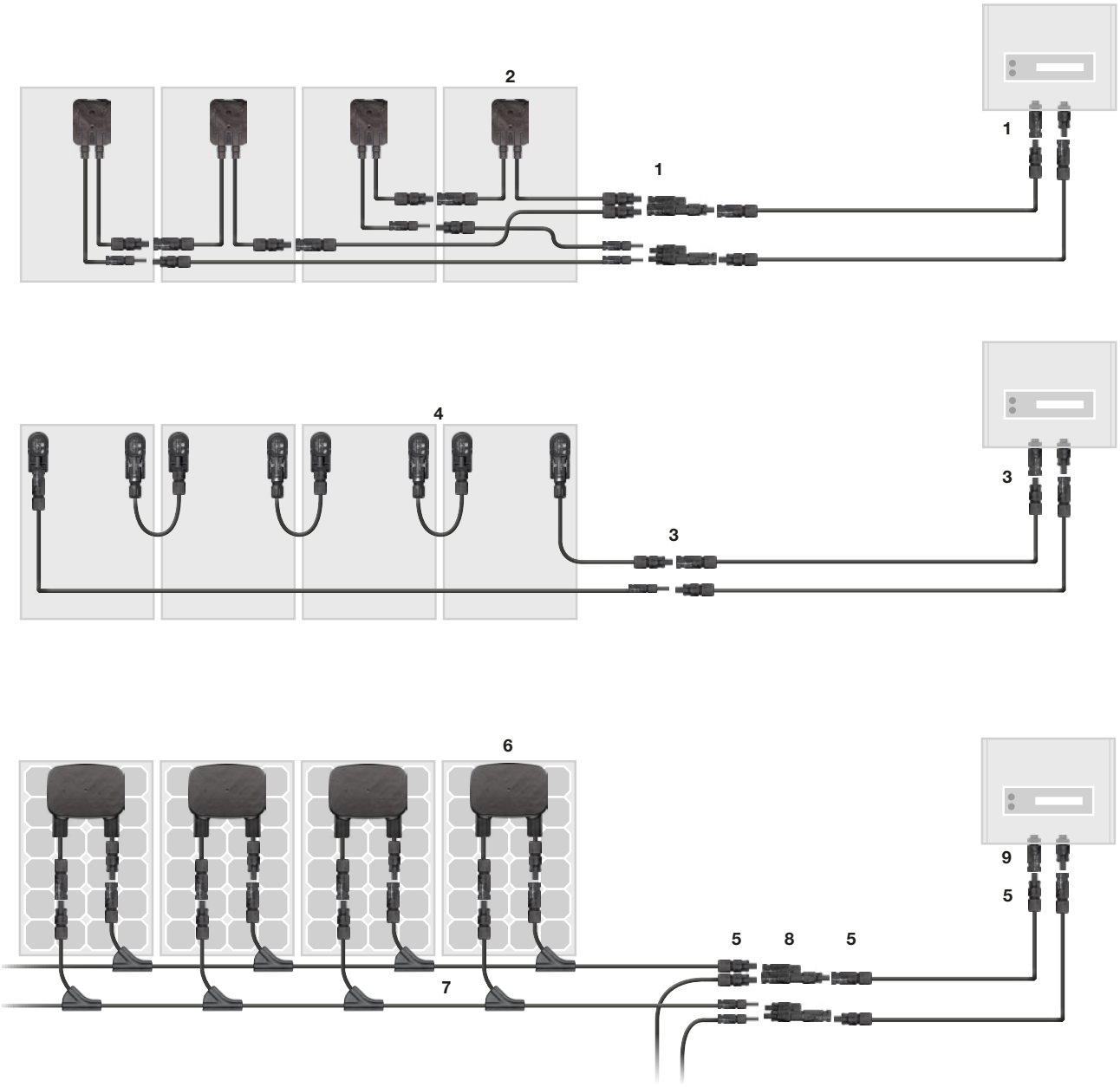
INTRODUCTION

Application possibilities of the Stäubli product portfolio

Examples of a PV field installation
The upper example shows the MC4 plug connector system (1) and a customized, two-pole junction box (2).

The illustration in the middle shows the MC4 connector system (3) and the single-pole PV-JB/TB (4).

At the bottom an example of a PV roof installation with MC4 plug connector system (5), junction box (6) branch cable (7), branch socket/plug (8) and MC4 panel receptacles (9).

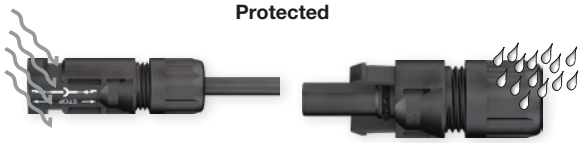


PLUG CONNECTORS

Advantages of the MC4 connector range

Protected

UV



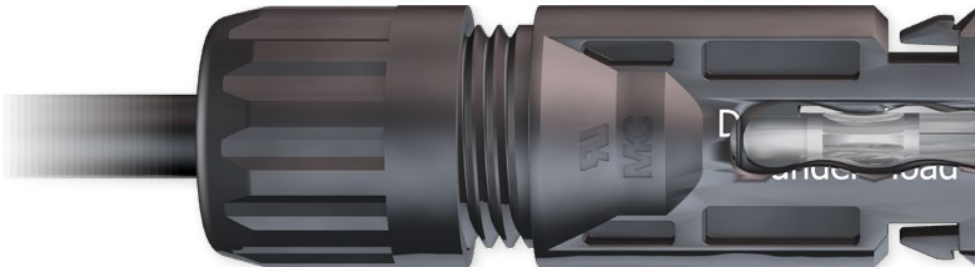
IP68

Safety class II

Proven MULTILAM technology with high long-term stability



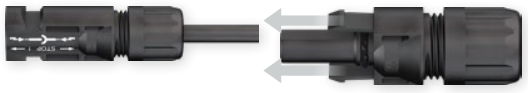
More than 50 years of experience and core competence



Range of cable cross-sections

10 mm²	8 AWG
6 mm²	10 AWG
4 mm²	12 AWG
2.5 mm²	14 AWG
1.5 mm²	

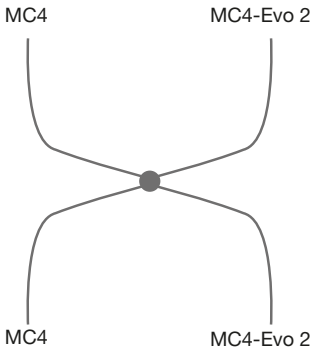
Locking system

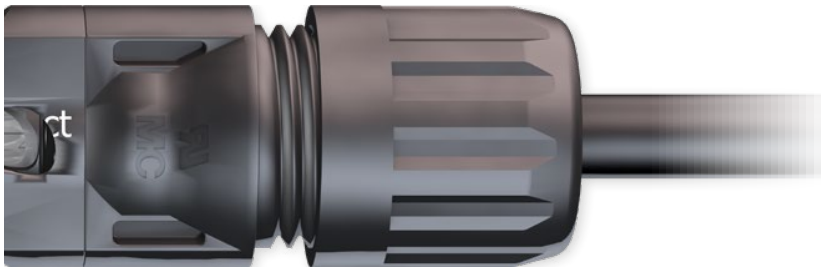


Voltage level

TÜV 1000 V/1500 V
UL 1000 V/1500 V

Compatibility





Certificates

These products are certified by TÜV Rheinland LGA GmbH

cTÜVus

UL recognized

EAC

CSA

JET

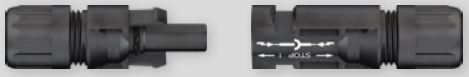
CQC

Safety locking device

NEC 2014



Overview of plug connectors

	Approvals [1]
Plug connectors	
MC4 	TÜV EAC UL CSA CQC
MC4-Evo 2 	TÜV UL JET
MC4-Evo AC 	TÜV UL
Panel receptacles	
MC4 	TÜV EAC UL CSA
MC4-Evo 2 	TÜV UL
Branch connectors	
MC4 	EAC UL

Legend

Assembly with tool

Available as ready-assembled product

For assembly on site

STÄUBLI

	Features	Salt mist spray test	Rated curren	Rated voltage (max.)				Locking system (UL)	Degree of protection		Safety class	Ambient temperature range	Sealing caps	Page
		Category	A	TÜV (V DC)	UL/CSA (V DC)	TÜV (V AC)	UL (V AC)		mated	unmated		°C		
		VI	22.5/30/45/50	1500	1500	–	–	Locking	IP65 IP68	IP2X	II	-40 ... +85 (TÜV)	×	12 14
		VI	22/39/45/53/69	1500	1500	–	–	Locking	IP65 IP68	IP2X	II	-40...+85 (TÜV)	×	16 18
		–	16/20/26/32/43	–	–	250	600	Locking	IP65 IP67	IP2X	II	-40...+85	×	20
		–	22.5/39/45/51	1250	1500	–	–	Locking	IP65 IP68	IP2X	II	-40...+85	×	22 24
		–	32/42/47	1500	1500	–	–	Locking	IP65 IP68	IP2X	II	-40...+90 (UL)	×	26 28
		–	50	–	1500	–	–	Locking	IP67	IP2X	II	-40...+85 (UL)	×	30

 Suitable for customer-specific assembly

[1] Certifications are in some cases limited to specific types or still pending. Details are given on the relevant product pages.

STÄUBLI

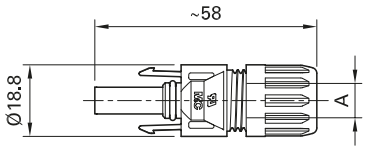
Female and male cable coupler MC4

Female and male cable coupler as individual part (including insulating part)

PV-KBT4...



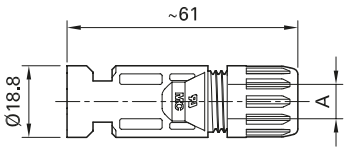




PV-KST4...







Order No.	Type	Female cable coupler	Male cable coupler	Ø range of cable gland	Conductor cross section			Approvals			
				A (mm)	mm²	AWG	b (mm)	TÜV	UL	CSA	CQC
32.0010P0001-UR	PV-KBT4/2,5I-UR	×		5-6	2.5	14	3	×	×	×	×
32.0011P0001-UR	PV-KST4/2,5I-UR		×	5-6	2.5	14	3				
32.0140P0001-UR	PV-KBT4/2,5X-UR	×		5.5-7.4	2.5	14	3				
32.0141P0001-UR	PV-KST4/2,5X-UR		×	5.5-7.4	2.5	14	3				
32.0012P0001-UR	PV-KBT4/2,5II-UR	×		5.9-8.8	2.5	14	3				
32.0013P0001-UR	PV-KST4/2,5II-UR		×	5.9-8.8	2.5	14	3				
32.0014P0001-UR	PV-KBT4/6I-UR	×		5-6	4; 6	12; 10	5				
32.0015P0001-UR	PV-KST4/6I-UR		×	5-6	4; 6	12; 10	5				
32.0142P0001-UR	PV-KBT4/6X-UR	×		5.5-7.4	4; 6	12; 10	5				
32.0143P0001-UR	PV-KST4/6X-UR		×	5.5-7.4	4; 6	12; 10	5				
32.0016P0001-UR	PV-KBT4/6II-UR	×		5.9-8.8	4; 6	12; 10	5				
32.0017P0001-UR	PV-KST4/6II-UR		×	5.9-8.8	4; 6	12; 10	5				
32.0080-UR	PV-KBT4/8II-UR	×		6.05-8.56	–	8	4.4		×	×	
32.0081-UR	PV-KST4/8II-UR		×	6.05-8.56	–	8	4.4				
32.0034P0001	PV-KBT4/10II	×		5.9-8.8	10	–	7.2	×			×
32.0035P0001	PV-KST4/10II		×	5.9-8.8	10	–	7.2				

Note:

For more detailed information concerning the suitable cable gland range, please consult MA231

MA

Assembly Instructions MA231

www.staubli.com/electrical

Sealing caps page 43

Assembly tools page 48

STÄUBLI

- Snap-in lock
- In accordance with NEC 2014, requires a tool to open
- Proven MULTILAM technology with high long-term stability, which ensures consistently low performance loss throughout the entire service life of the plug connector
- Tried and tested plug connectors, over 15 years of experience in the field
- Available for assembly with cross-sections of 10 mm²
- Also available as ready made leads
- Mating compatibility with MC4 connector family
- Leads made to customer's specifications, see page 50

Technical data	
Connector system	Ø 4 mm
Rated voltage	1000 V DC (IEC 62852) 1500 V DC (2Pfg2330)[1)] 1500 V DC (UL)[2)]
Rated current TÜV (85°C)	22.5 A (2.5 mm²) 39 A (4 mm²/6 mm²) 45 A (10 mm²)
Rated current UL	30 A (14 AWG) 30 A (12 AWG/10 AWG) 50 A (8 AWG)
Rated impulse voltage	12 kV (1000 V DC (TÜV)) 16 kV (1500 V DC (TÜV))
Ambient temperature range	-40°C...+85°C (TÜV) -40°C...+75°C (UL)
Upper limiting temperature	105°C (TÜV)
Degree of protection, mated unmated	IP65, IP68 (1 h/1 m) IP2X
Overvoltage category/Pollution degree	CATIII/3
Contact resistance of plug connectors	≤0.25 mΩ
Safety class	1000 V DC: II 1500 V DC: 0
Contact system	MULTILAM
Type of termination	Crimping
Contact material	Copper, tin plated
Insulation material	PC/PA
Locking system (UL)	Locking type
Flame class	UL94-V0
Ammonia resistance (acc. to DLG)	1500 h, 70°C/70% RH, 750 ppm
Salt mist spray test, degree of severity 6	IEC 60068-2-52
TÜV-Rheinland certified, in accordance with IEC 62852 TÜV-Rheinland certified, in accordance with 2PfG2330 UL recognized component, in accordance with UL 6703 CSA certified, in accordance with UL 6703 CQC certified according CNCA/CTS0002-2012	R60127190[3)] R60087448 E343181 250725 CQC16024138286

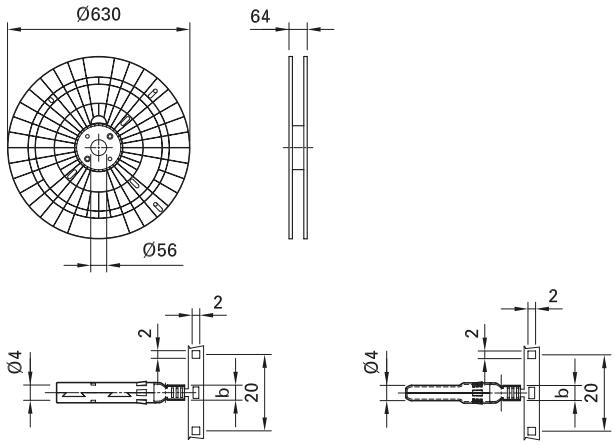
[1)] 2Pfg2330: only approved for locations with restricted access
[2)] for selected configurations; see assembly instructions MA231 for details
[3)] For PV junction boxes in accordance with IEC62790, lines in accordance with EN50618 must be used

Female and male cable coupler MC4

Contacts on carrier band (including insulating part)

PV-KBT4...
PV-KST4...





Order No.	Type	Female cable coupler	Male cable coupler	Ø range of cable gland	Conductor cross section			Crimping tool	Contacts per reel[2]	Approvals			
				A (mm)	mm²	AWG	b (mm)			TÜV			
32.0010P2000-UR	PV-KBT4/2,5I-UR	×		5-6	2.5	14	3	[1]	2000	×	×	×	×
32.0011P2000-UR	PV-KST4/2,5I-UR		×	5-6	2.5	14	3	[1]	2000				
32.0140P2000-UR	PV-KBT4/2,5X-UR	×		5.5-7.4	2.5	14	3	[1]	2000				
32.0141P2000-UR	PV-KST4/2,5X-UR		×	5.5-7.4	2.5	14	3	[1]	2000				
32.0012P2000-UR	PV-KBT4/2,5II-UR	×		5.9-8.8	2.5	14	3	[1]	2000				
32.0013P2000-UR	PV-KST4/2,5II-UR		×	5.9-8.8	2.5	14	3	[1]	2000				
32.0014P2000-UR	PV-KBT4/6I-UR	×		5-6	4; 6	12; 10	5	[1]	2000				
32.0015P2000-UR	PV-KST4/6I-UR		×	5-6	4; 6	12; 10	5	[1]	2000				
32.0142P2000-UR	PV-KBT4/6X-UR	×		5.5-7.4	4; 6	12; 10	5	[1]	2000				
32.0143P2000-UR	PV-KST4/6X-UR		×	5.5-7.4	4; 6	12; 10	5	[1]	2000				
32.0016P2000-UR	PV-KBT4/6II-UR	×		5.9-8.8	4; 6	12; 10	5	[1]	2000				
32.0017P2000-UR	PV-KST4/6II-UR		×	5.9-8.8	4; 6	12; 10	5	[1]	2000				
32.0034P1700	PV-KBT4/10II	×		5.9-8.8	10	–	7.2	[1]	1700	×			×
32.0035P1700	PV-KST4/10II		×	5.9-8.8	10	–	7.2	[1]	1700				

Note:
For more detailed information concerning the suitable cable gland range, please consult MA231

MA

Assembly Instructions MA231
www.staubli.com/electrical

Sealing caps page 43
Assembly tools page 48

STÄUBLI

- Feeder bands for fully automatic assembly
- Tools specially designed for MC4 are available for automatic crimping
- Process reliability as result of specially developed supply reel

Technical data	
Connector system	Ø 4 mm
Rated voltage	1000 V DC (IEC 62852) 1500 V DC (2Pfg2330)[3] 1500 V DC (UL)[4]
Rated current TÜV (85°C)	22.5 A (2.5 mm²) 39 A (4 mm²/6 mm²) 45 A (10 mm²)
Rated current UL	30 A (14 AWG) 30 A (12 AWG/10 AWG) 50 A (8 AWG)
Rated impulse voltage	12 kV (1000 V DC (TÜV)) 16 kV (1500 V DC (TÜV))
Ambient temperature range	-40°C...+85°C (TÜV); -40°C...+75°C (UL)
Upper limiting temperature	105°C (TÜV)
Degree of protection, mated unmated	IP65, IP68 (1 h/1 m) IP2X
Overvoltage category/Pollution degree	CATIII/3
Contact resistance of plug connectors	≤0.25 mΩ
Safety class	1000 V DC: II 1500 V DC: 0
Contact system	MULTILAM
Type of termination	Crimping
Contact material	Copper, tin plated
Insulation material	PC/PA
Locking system (UL)	Locking type
Flame class	UL94-V0
Ammonia resistance (acc. to DLG)	1500 h, 70°C/70% RH, 750 ppm
Salt mist spray test, degree of severity 6	IEC 60068-2-52
TÜV-Rheinland certified, in accordance with IEC 62852 TÜV-Rheinland certified, in accordance with 2PfG2330 UL recognized component, in accordance with UL 6703 CSA certified, in accordance with UL 6703 CQC certified according CNCA/CTS0002-2012	R60127190[5] R60087448 E343181 250725 CQC16024138286

[1] Information about a semi-automatic crimp device or assembly device on request
[2] Reel type subject to alterations
[3] 2Pfg2330: Only for use in PV-systems with restricted access locations
[4] For selected configurations; see assembly instructions MA231 for details
[5] For PV junction boxes in accordance with IEC62790, lines in accordance with EN50618 must be used

STÄUBLI

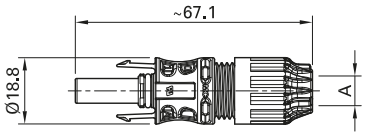
Female and male cable coupler MC4-Evo 2

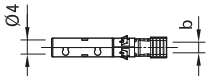
Female and male cable coupler as individual part (including insulating part)

PV-KBT4-EVO 2/...-UR





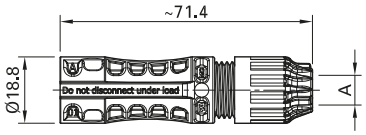


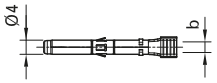


PV-KST4-EVO 2/...-UR









Order No.	Type	Female cable coupler	Male cable coupler	Ø range of cable gland	Conductor cross section			Approvals
				A (mm)	mm²	AWG	b (mm)	
32.0082P0001-UR	PV-KBT4-EVO 2/2,5I-UR	x		4.7-6.4	2.5	14	3	TÜV, UL, JET, TÜV Rheinland
32.0083P0001-UR	PV-KST4-EVO 2/2,5I-UR		x					
32.0084P0001-UR	PV-KBT4-EVO 2/2,5II-UR	x		6.4-8.4				
32.0085P0001-UR	PV-KST4-EVO 2/2,5II-UR		x					
32.0086P0001-UR	PV-KBT4-EVO 2/6I-UR	x		4.7-6.4	4; 6	12; 10	5	
32.0087P0001-UR	PV-KST4-EVO 2/6I-UR		x					
32.0088P0001-UR	PV-KBT4-EVO 2/6II-UR	x		6.4-8.4				
32.0089P0001-UR	PV-KST4-EVO 2/6II-UR		x					
32.0092P0001-UR	PV-KBT4-EVO 2/10II-UR	x			10	8	7.2	
32.0093P0001-UR	PV-KST4-EVO 2/10II-UR		x					

Note:

For more detailed information concerning the suitable cable gland range, please consult MA273.



Sealing caps page 43

Assembly tools page 48

MA

Assembly Instructions MA273

www.staubli.com/electrical

STÄUBLI

- Internationally certified with IEC, UL, JET, cTÜVus.
- Approved for 1500 V DC (IEC, JET), 1500 V DC (UL) unrestricted access
- MULTILAM Technology, has proven the quality and durability several 100 million times since 2004
- Suited for all climatic environments thanks to resistance to UV, ammonia, and high IP class (IP68).
- Available as a field and preassembled connector, standard crimping tools can be used.
- Mating compatibility with MC4 connector family

Technical data	
Connector system	Ø 4 mm
Rated voltage	1500 V DC (TÜV) [1] 1500 V DC (UL) [2] 1500 V DC (JET) [3]
Rated current TÜV (85°C)	39 A (2,5 mm²/14 AWG) 45 A (4,0 mm²/12 AWG) 53 A (6,0 mm²/10 AWG) 69 A (10,0 mm²/8 AWG)
Rated impulse voltage	16 kV (1500 V)
Ambient temperature range	-40°C ... +85°C (TÜV/UL)
Upper limiting temperature	115°C (TÜV)
Degree of protection, mated unmated	IP65/IP68 (1h/1m) IP2X
Overvoltage category/Pollution degree	CAT III/3
Contact resistance of plug connectors	≤0.2 mΩ
Safety class	II
Contact system	MULTILAM
Type of termination	Crimping
Contact material	Copper, tin plated
Insulation material	PA
Locking system (UL)	Locking type
Flame class	UL94-V0
Ammonia resistance (acc. to TÜV)	Q60095359
Salt mist spray test, degree of severity 6	IEC 60068-2-52
TÜV-Rheinland certified, in accordance with IEC 62852 UL recognized component, in accordance with UL 6703 cTÜVus certified according UL 6703 JET certified according IEC 61730-1:2004	R60127169 E343181 CU 72141256 01 B13T0062

[1] Please take the cable to be used from MA273
[2] The connectors are to be used with USE2 or PV-Wire cables.
[3] The connectors are to be used with cables with the "S-JET mark" label.

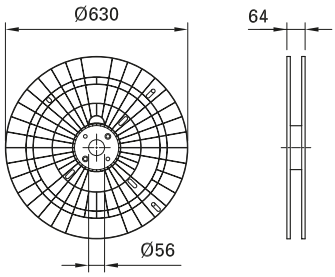
STÄUBLI

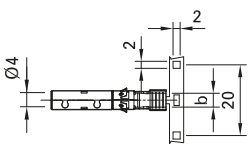
Female and male cable coupler MC4-Evo 2

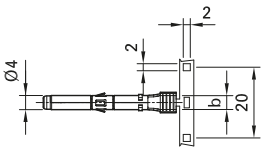
Contacts on carrier band (including insulating part)

PV-KBT4-EVO 2/...-UR
PV-KST4-EVO 2/...-UR









Order No.	Type	Female cable coupler	Male cable coupler	Ø range of cable gland	Conductor cross section			Crimping tool	Contacts per reel[2]	Approvals
				A (mm)	mm²	AWG	b (mm)			
32.0082P2000-UR	PV-KBT4-EVO 2/2,5I-UR	x		4.7-6.4	2.5	14	3	[1]	2000	TÜV, UL, JET, TÜV Nord
32.0083P2000-UR	PV-KST4-EVO 2/2,5I-UR		x					[1]	2000	
32.0084P2000-UR	PV-KBT4-EVO 2/2,5II-UR	x		6.4-8.4				[1]	2000	
32.0085P2000-UR	PV-KST4-EVO 2/2,5II-UR		x					[1]	2000	
32.0086P2000-UR	PV-KBT4-EVO 2/6I-UR	x		4.7-6.4	4; 6	12; 10	5	[1]	2000	
32.0087P2000-UR	PV-KST4-EVO 2/6I-UR		x					[1]	2000	
32.0088P2000-UR	PV-KBT4-EVO 2/6II-UR	x		6.4-8.4				[1]	2000	
32.0089P2000-UR	PV-KST4-EVO 2/6II-UR		x					[1]	2000	
32.0092P1700-UR	PV-KBT4-EVO 2/10II-UR	x			10	8	7.2	[1]	1700	
32.0093P1700-UR	PV-KST4-EVO 2/10II-UR		x					[1]	1700	

Note:
For more detailed information concerning the suitable cable gland range, please consult MA273.

Sealing caps page 43
Assembly tools page 48

MA

Assembly Instructions MA273
www.staubli.com/electrical

STÄUBLI

- Internationally certified with IEC, UL, JET, cTÜVus.
- Approved for 1500 V DC (IEC, JET), 1500 V DC (UL) unrestricted access
- MULTILAM Technology, has proven the quality and durability several 100 million times since 2004
- Suited for all climatic environments thanks to resistance to UV, ammonia, and high IP class (IP68).
- Mating compatibility with MC4 connector family

Technical data	
Connector system	Ø 4 mm
Rated voltage	1500 V DC (TÜV) [3] 1500 V DC (UL) [4] 1500 V DC (JET) [5]
Rated current TÜV (85°C)	39 A (2,5 mm²/14 AWG) 45 A (4,0 mm²/12 AWG) 53 A (6,0 mm²/10 AWG) 69 A (10,0 mm²/8 AWG)
Rated impulse voltage	16 kV (1500 V)
Ambient temperature range	-40°C ... +85°C (TÜV/UL)
Upper limiting temperature	115°C (TÜV)
Degree of protection, mated unmated	IP65/IP68 (1h/1m) IP2X
Overvoltage category/Pollution degree	CAT III/3
Contact resistance of plug connectors	≤0.2 mΩ
Safety class	II
Contact system	MULTILAM
Type of termination	Crimping
Contact material	Copper, tin plated
Insulation material	PA
Locking system (UL)	Locking type
Flame class	UL94-V0
Ammonia resistance (acc. to TÜV)	Q60095359
Salt mist spray test, degree of severity 6	IEC 60068-2-52
TÜV-Rheinland certified, in accordance with IEC 62852 UL recognized component, in accordance with UL 6703 cTÜVus certified according UL 6703 JET certified according IEC 61730-1:2004	R60127169 E343181 CU 72141256 01 B13T0062

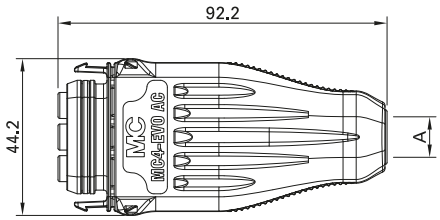
[1] Information about a semi-automatic crimp device or assembly device on request
[2] Reel type subject to alterations
[3] Please take the cable to be used from MA273
[4] The connectors are to be used with USE2 or PV-Wire cables.
[5] The connectors are to be used with cables with the “S-JET mark” label

Female and male cable coupler MC4-Evo AC

Preassembled with cable

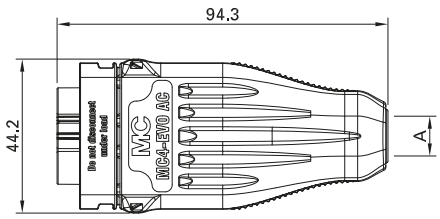
MC-K...PV-AC1/B...





MC-K...PV-AC1/S...





Order No.	Type	Female cable coupler	Male cable coupler	Conductor cross section		Cable		Rated voltage		Approvals	
				mm²	AWG	Type	Length (cm)	TÜV (V AC)	UL (V AC)	TÜV	
32.1208-10021	MC-K1,5Y3/PV-AC1/BI/100	×		1.5	–	BETAFlam Solar AC flex FRNC	100	250	–	×	
32.1209-10021	MC-K1,5Y3/PV-AC1/SI/100		×	1.5	–						
32.1210-10021	MC-K2,5Y3/PV-AC1/BII/100	×		2.5	–						
32.1211-10021	MC-K2,5Y3/PV-AC1/SII/100		×	2.5	–						
32.1212-10021	MC-K4Y3/PV-AC1/BIII/100	×		4	–						
32.1213-10021	MC-K4Y3/PV-AC1/SIII/100		×	4	–						
32.1214-10021	MC-K1,5Z3/PV-AC1/BII/100	×		–	16	Baohing		–	600		×
32.1215-10021	MC-K1,5Z3/PV-AC1/SII/100		×	–	16						
32.1216-10021	MC-K2,5Z3/PV-AC1/BII/100	×		–	14						
32.1217-10021	MC-K2,5Z3/PV-AC1/SII/100		×	–	14						
32.1218-10021	MC-K4Z3/PV-AC1/BIII/100	×		–	12						
32.1219-10021	MC-K4Z3/PV-AC1/SIII/100		×	–	12						

MA

Assembly Instructions MA284

www.staubli.com/electrical

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Assembly tools page 48

STÄUBLI

- AC plug connector for micro, nano, and string inverters.
- 250 V (IEC) 600 V (UL)
- MULTILAM technology
- Available preassembled from the factory
- Protection class IP65/IP67
- IP2X unmated protected against contact
- Various codings possible
- Compact form for hidden installation in the module frame or for stackable modules

Technical data	
Connector system	MC4
Rated voltage	250 V AC (TÜV) 600 V AC (UL)
Rated current TÜV (85°C)	1.5 mm^2: 16 A 2.5 mm^2: 20 A 4.0 mm^2: 26 A
Rated current UL (85°C)	16AWG: 26 A 14AWG: 32 A 12AWG: 43 A
Rated impulse voltage	4 kV
Ambient temperature range	-40°C...+85°C
Upper limiting temperature	115°C (TÜV)
Degree of protection, mated unmated	IP65/IP67 IP2X
Overvoltage category / Pollution degree	CATIII/3
Contact resistance of plug connectors	0.25 mΩ
Safety class	II (mated condition)
Contact system	MULTILAM
Type of termination	Crimping
Contact material	Copper, tin plated
Insulation material	PC
Locking system (UL)	Snap-in
Flame class	UL94-V1
TÜV-Rheinland certified, in accordance with 2 Pfg 1915 UL recognized component, in accordance with UL 6703	R60126938 E467440

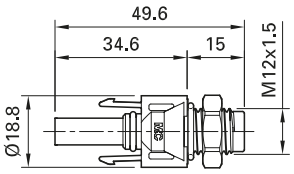
Female and male panel receptacle MC4

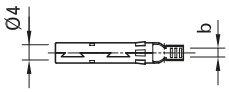
Female and male panel receptacles as individual part (including insulating part)

PV-ADBP4-S2...





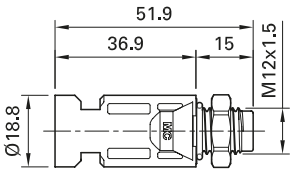


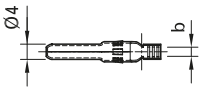


PV-ADSP4-S2...









Order No.	Type	Female cable coupler	Male cable coupler	Conductor cross section			Approvals		
				mm²	AWG	b (mm)	TÜV		
32.0076P0001-UR	PV-ADBP4-S2/2.5-UR	×		2.5	14	3	×	×	×
32.0077P0001-UR	PV-ADSP4-S2/2.5-UR		×	2.5	14	3			
32.0078P0001-UR	PV-ADBP4-S2/6-UR	×		4; 6	12; 10	5			
32.0079P0001-UR	PV-ADSP4-S2/6-UR		×	4; 6	12; 10	5			
32.0150P0001	PV-ADBP4-S2/10	×		10		7.2	×		
32.0151P0001	PV-ADSP4-S2/10		×	10		7.2			

Note:
For more detailed information concerning the suitable cable gland range, please consult MA275.



Sealing caps page 43
Special socket wrench insert page 47
Unlocking tool page 48

MA

Assembly Instructions MA275
www.staubli.com/electrical

STÄUBLI

- MC4 panel-receptacle connectors are the interface between an inverter or junction box or junction and a branch cable
- Mounting directly by means of screw thread or in perforated plate with plastic nut (included in delivery)
- Rapid, precise plugging
- Protection class IP68 (1 m/1 h) guarantees the highest connection safety
- Mating compatibility with MC4 connector family
- Includes sealing element for enclosure

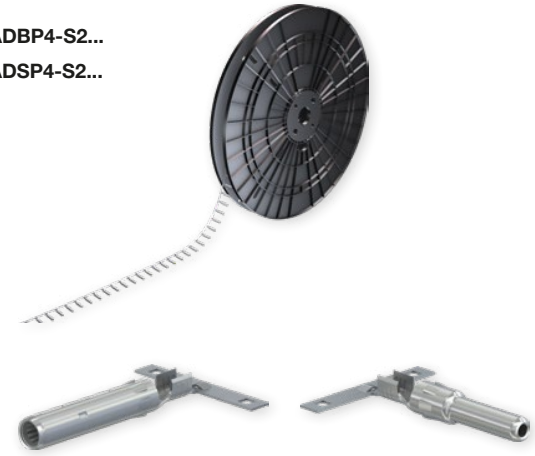
Technical data	
Connector system	Ø 4 mm
Rated voltage	1250 V DC (TÜV) 1500 V DC (UL)
Rated current TÜV (85°C)	22.5 A (2.5 mm^2; 14 AWG) 39 A (4 mm^2; 12 AWG) 45 A (6 mm^2; 10 AWG) 51 A (10 mm^2)
Rated impulse voltage	16 kV (1250 V)
Ambient temperature range	-40°C...+85°C (TÜV/UL)
Upper limiting temperature	105°C (TÜV)
Degree of protection, mated unmated	IP65; IP68 (1 m/1 h) IP2X
Overvoltage category/Pollution degree	CATIII/3
Contact resistance of plug connectors	≤0.25 mΩ
Safety class	II
Contact system	MULTILAM
Type of termination	Crimping
Contact material	Copper, tin plated
Insulation material	PC/PA
Locking system (UL)	Locking type
Flame class	UL94-V0
TÜV-Rheinland certified, in accordance with IEC 62852 UL recognized component, in accordance with UL 6703 CSA certified, in accordance with UL 6703	R60127181 E343181 250725

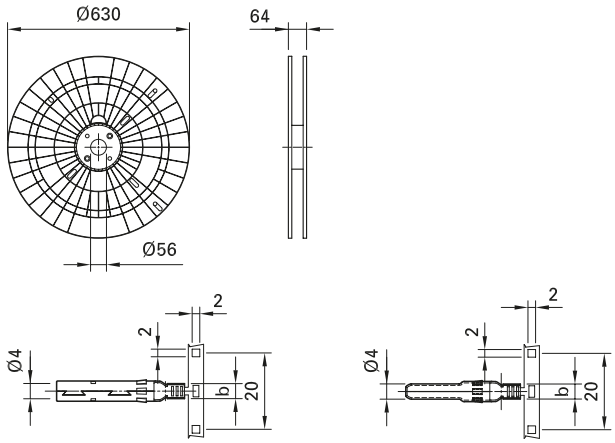
Note:
Custom made special versions with cable are also available. Lengths and choice of cable ends on request, see page 50

Female and male panel receptacle MC4

Contacts on carrier band (including insulating part)

PV-ADBP4-S2...
PV-ADSP4-S2...





Order No.	Type	Female cable coupler	Male cable coupler	Conductor cross section			Crimping tool	Contacts per Reel[2]	Approvals		
				mm²	AWG	b (mm)			TÜV		
32.0076P2000-UR	PV-ADBP4-S2/2.5-UR	×		2.5	14	3	[1]	2000	×	×	×
32.0077P2000-UR	PV-ADSP4-S2/2.5-UR		×	2.5	14	3	[1]	2000			
32.0078P2000-UR	PV-ADBP4-S2/6-UR	×		4; 6	12; 10	5	[1]	2000			
32.0079P2000-UR	PV-ADSP4-S2/6-UR		×	4; 6	12; 10	5	[1]	2000			
32.0150P1700	PV-ADBP4-S2/10	×		10		7.2	[1]	1700	×		
32.0151P1700	PV-ADSP4-S2/10		×	10		7.2	[1]	1700			

Note:
For more detailed information concerning the suitable cable gland range, please consult MA275.



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Special socket wrench insert page 47
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MA

Assembly Instructions MA275
www.staubli.com/electrical

- Feeder bands for fully automatic assembly
- Tools specially designed for MC4 available for automatic crimping
- Process reliability as result of specially developed supply reel

Technical data	
Connector system	Ø 4 mm
Rated voltage	1250 V DC (TÜV) 1500 V DC (UL)
Rated current TÜV (85°C)	22.5 A (2.5 mm^2; 14 AWG) 39 A (4 mm^2; 12 AWG) 45 A (6 mm^2; 10 AWG) 51 A (10 mm^2)
Rated impulse voltage	16 kV (1250 V)
Ambient temperature range	-40°C...+85°C (TÜV/UL)
Upper limiting temperature	105°C (TÜV)
Degree of protection, mated unmated	IP65; IP68 (1 m/1 h) IP2X
Overvoltage category/Pollution degree	CATIII/3
Contact resistance of plug connectors	≤0.25 mΩ
Safety class	II
Contact system	MULTILAM
Type of termination	Crimping
Contact material	Copper, tin plated
Insulation material	PC/PA
Locking system (UL)	Locking type
Flame class	UL94-V0
TÜV-Rheinland certified, in accordance with IEC 62852 UL recognized component, in accordance with UL 6703 CSA certified, in accordance with UL 6703	R60127181 E343181 250725

[1] Information about a semi-automatic crimp device or assembly device on request

[2] Reel type subject to alterations

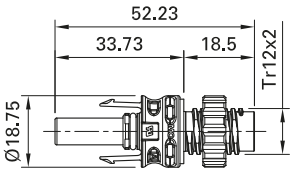
Female and male panel receptacle MC4-Evo 2

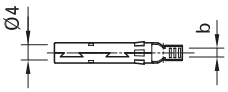
Female and male panel receptacles as individual part (including insulating part)

PV-ADB4-EVO 2





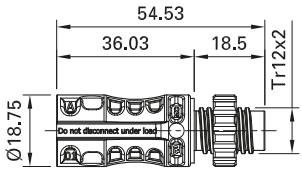


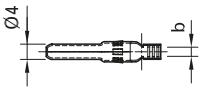


PV-ADS4-EVO 2









Order No.	Type	Female cable coupler	Male cable coupler	Conductor cross section			Approvals	
				mm²	AWG	b (mm)	TÜV	
32.0020P0001-UR	PV-ADB4-EVO 2/2,5-UR	×		2.5	14	3	×	×
32.0021P0001-UR	PV-ADS4-EVO 2/2,5-UR		×	2.5	14	3		
32.0022P0001-UR	PV-ADB4-EVO 2/6-UR	×		4.0; 6.0	12; 10	5		
32.0023P0001-UR	PV-ADS4-EVO 2/6-UR		×	4.0; 6.0	12; 10	5		

Note:
For more detailed information concerning the suitable cable gland range, please consult MA285.



Sealing caps page 43
Unlocking tool page 48

MA

Assembly Instructions MA285
www.staubli.com/electrical

STÄUBLI

- MC4-Evo 2 panel-receptacle connectors are the interface between the inverter or the distributor housing and string
- Assembly directly via the threads or in the perforated plate with the plastic nut (contained in scope of delivery)
- Thanks to the D shape, the threaded connection is secured against turning
- For 1500 V DC (IEC), 1500 V DC (UL) approved unobstructed
- Degree of protection IP68 (1m/1h) guarantees highest connection safety
- Fast and clean connection
- Plug compatible with the original MC4 plug connector family
- With preassembled flat seal

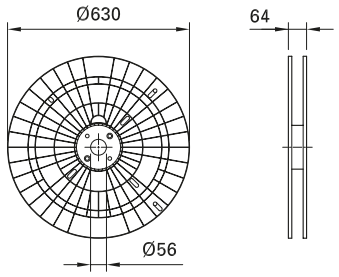
Technical data	
Connector system	Ø 4 mm
Rated voltage	1500 V DC (TÜV) 1500 V DC (UL)
Rated current TÜV	32 A (2.5 mm^2 / 14 AWG) 42 A (4.0 mm^2 / 12 AWG) 47 A (6.0 mm^2 / 10 AWG)
Rated impulse voltage	16 kV (1500 V)
Ambient temperature range	-40°C...+85°C (TÜV) -40°C...+90°C (UL)
Upper limiting temperature	115°C
Degree of protection, mated unmated	IP65; IP68 (1m/1h) IP2X
Overvoltage category / Pollution degree	CATIII / 3
Contact resistance of plug connectors	≤ 0.2 mΩ
Safety class	II
Contact system	MULTILAM
Type of termination	Crimping
Contact material	Copper, tin plated
Insulation material	PA
Locking system (UL)	Locking type
Flame class	UL94-V0
TÜV-Rheinland certified, in accordance with IEC 62852 UL recognized component, in accordance with UL 6703	R60127171 E343181

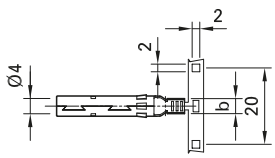
Female and male panel receptacle MC4-Evo 2

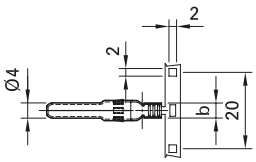
Contacts on carrier band (including insulating part)

PV-ADB4-EVO 2
PV-ADS4-EVO 2









Order No.	Type	Female cable coupler	Male cable coupler	Conductor cross section			Crimping tool	Contacts per Reel[2)]	Approvals	
				mm²	AWG	b (mm)			TÜV	
32.0020P2000-UR	PV-ADB4-EVO 2/2,5-UR	×		2.5	14	3	[1)]	2000	×	×
32.0021P2000-UR	PV-ADS4-EVO 2/2,5-UR		×	2.5	14	3	[1)]	2000		
32.0022P2000-UR	PV-ADB4-EVO 2/6-UR	×		4.0; 6.0	12; 10	5	[1)]	2000		
32.0023P2000-UR	PV-ADS4-EVO 2/6-UR		×	4.0; 6.0	12; 10	5	[1)]	2000		

Note:
For more detailed information concerning the suitable cable gland range, please consult MA285.



Sealing caps page 43
Unlocking tool page 48

MA

Assembly Instructions MA285
www.staubli.com/electrical

STÄUBLI

- Feeder bands for fully automatic assembly
- Tools specially designed for MC4-Evo 2 available for automatic crimping
- Process reliability as result of specially developed supply reel

Technical data	
Connector system	Ø 4 mm
Rated voltage	1500 V DC (TÜV) 1500 V DC (UL)
Rated current TÜV	32 A (2.5 mm^2 / 14 AWG) 42 A (4.0 mm^2 / 12 AWG) 47 A (6.0 mm^2 / 10 AWG)
Rated impulse voltage	16 kV (1500 V)
Ambient temperature range	-40°C...+85°C (TÜV) -40°C...+90°C (UL)
Upper limiting temperature	115°C
Degree of protection, mated unmated	IP65; IP68 (1m/1h) IP2X
Overvoltage category / Pollution degree	CATIII / 3
Contact resistance of plug connectors	≤ 0.2 mΩ
Safety class	II
Contact system	MULTILAM
Type of termination	Crimping
Contact material	Copper, tin plated
Insulation material	PA
Locking system (UL)	Locking type
Flame class	UL94-V0
TÜV-Rheinland certified, in accordance with IEC 62852 UL recognized component, in accordance with UL 6703	60127171 E343181

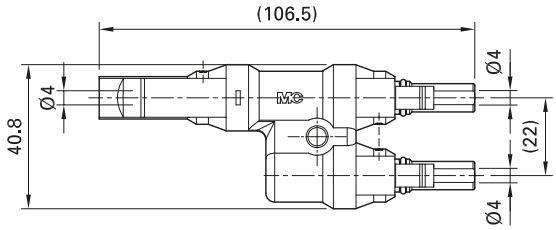
[1] Information about a semi-automatic crimp device or assembly device on request

[2] Reel type subject to alterations

Branch socket, branch plug MC4

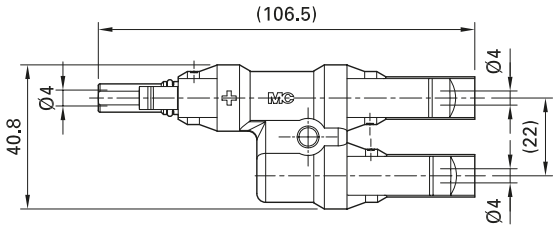
PV-AZB4





PV-AZS4





Order No.	Type	Description	Approvals
32.0018	PV-AZB4	Branch socket	
32.0019	PV-AZS4	Branch plug	

Sealing caps page 43

Unlocking tool page 48

MA

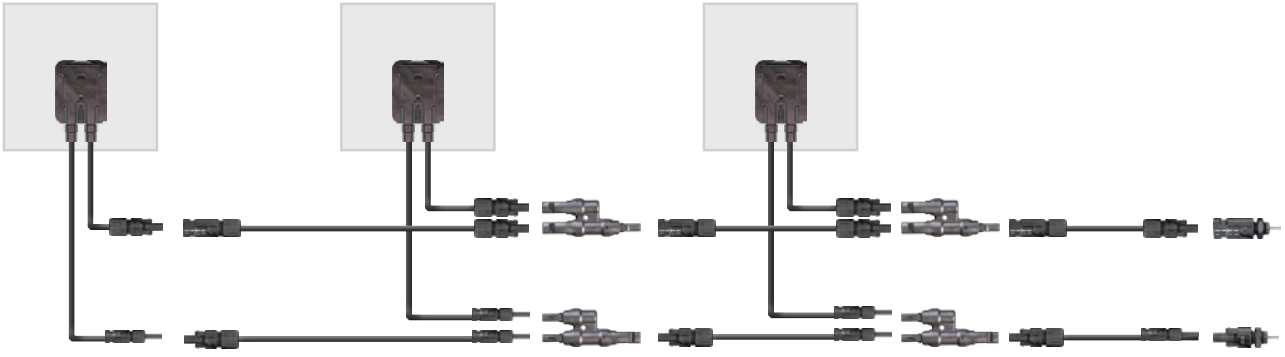
Assembly Instructions MA250

www.staubli.com/electrical

STÄUBLI

- For a safe and simple parallel or serial-parallel connection of PV-modules.
- Pluggable with single-pole Stäubli PV-cable coupler MC4. Unmated connections must be protected by sealing caps.

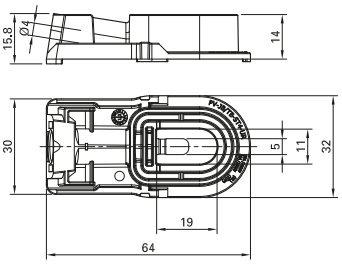
Technical data	
Connector system	Ø 4 mm
Rated voltage	1500 V DC (UL)
Rated current	50 A
Rated impulse voltage	12 kV
Ambient temperature range	-40°C…+85°C (UL)
Upper limiting temperature	105°C (Stäubli)
Degree of protection, mated unmated	IP67 IP2X
Overvoltage category / Pollution degree	CATIII / 2
Contact resistance of plug connectors	≤ 0.5 mΩ
Safety class	II
Contact system	MULTILAM
Contact material	Copper, tin plated
Insulation material	PC
Locking system (UL)	Locking type
Flame class	UL94-V0
UL recognized component, in accordance with UL 6703	E343181



PV-Junction box TwinBox PV-JB/TB-...

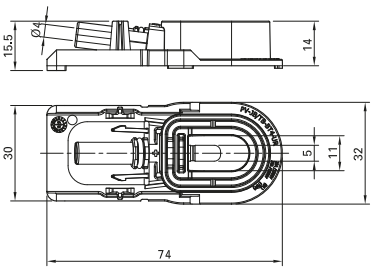
PV-JB/TB-ST4





PV-JB/TB-BT4





Order No.	Type	Description
32.7242-UR	PV-JB/TB-BT4-UR	Socket junction box, complete with cover and adhesive foil
32.7243-UR	PV-JB/TB-ST4-UR	Plug junction box, complete with cover and adhesive foil

Sealing caps page 43
Unlocking tool page 48

MA

Assembly Instructions MA263
www.staubli.com/electrical

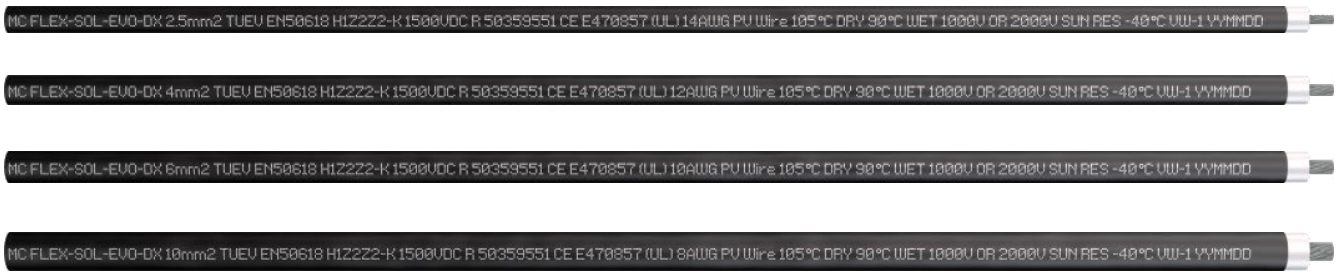
- Suitable for use with crystalline and thin-film PV modules
- Designed for fully automated assembly
- High dependability due to perfect matching of components, potting compound, silicone and adhesive foil.
- Compartment for electrical connection between box and panel hermetically sealed with potting compound.
- Compact design due to integration of the MC4 connection technology directly into the junction box.

Pre-assembled PV cables:
The connection of the TwinBox is achieved by using the MC4 connector system. Depending on the choice of cables and connectors various voltage systems may be realized: IEC 1000 V – 1500 V as well as UL 600 V – 1000 V.

Technical data	
Connector system	MC4
Rated current	25 A
Rated voltage[1)]	MC4: 1000 V DC / 1500 V DC[2)] (TÜV) 600 V DC (UL)
Rated surge voltage	16 kV
Maximum permitted operating voltage	1500 V
Upper limiting temperature	105°C (TÜV)
Ambient temperature range	-40°C…+90°C
Upper limiting temperature	+105°C
Degree of protection, mated unmated	IP65/IP68 (1 h/1 m) IP2X
Degree of pollution	3 mated
Contact resistance of plug connectors	≤0.25 mΩ
Contact material	Copper alloy, tin plated
Insulation material	PA
Locking system plug connectors	Locking type
Safety class	III
Flame class	UL94-V0
TÜV-Rheinland certified according EN 50548 UL recognized component, in acc. with UL 3730	R60110180 E335016
Intended for Module type	Thin film
Poles	1
Diodes	0
Number of bus ribbons	1
Orientation of the bus ribbons	Vertical or horizontal
Connection of the bus ribbons	Welding (UL, TÜV)/Soldering (TÜV)
Installation	Silicone and potting compound
Suitable for automated assembly	Yes

[1)] The rated voltage of the components and connectors used must be checked in the certificates.
[2)] 1500 V DC (IEC) according 2PFG2330: only for restricted access locations

PV Cable Flex-Sol-Evo-DX...



Order No.	Type	Conductor cross section		Conductor Ø	Outer-Ø	Strand design	Conductor resistance	Approvals
		mm^2	AWG	mm	mm	Number x Ø mm	Ω/km 20°C	
62.7434-91021	FLEX-SOL-EVO-DX 2,5	2.5	14	2.0	5.94	47 × Ø 0.25	8.21	TÜV
62.7435-91021	FLEX-SOL-EVO-DX 4,0	4.0	12	2.4	6.35	52 × Ø 0.30	5.09	
62.7436-91021	FLEX-SOL-EVO-DX 6,0	6.0	10	3.0	6.97	78 × Ø 0.30	3.39	
62.7437-91021	FLEX-SOL-EVO-DX 10	10	8	4.1	8.57	77 × Ø 0.40	1.95	

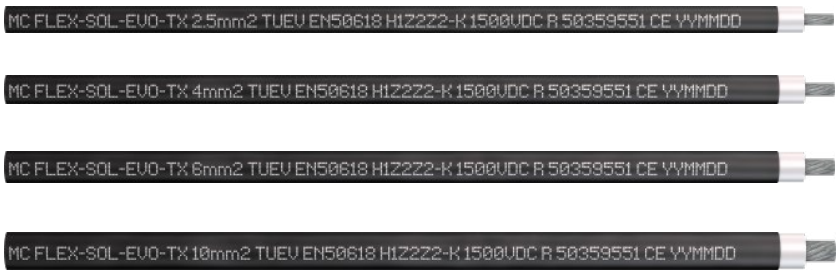
STÄUBLI

Halogen free cross-linked polyolefin double layers photovoltaic cables for use at the photovoltaic power systems.

This cable can match with most PV-components like PV-junction boxes and PV-connectors, which have a rated voltage of 1500 V DC.

Technical data	
Nominal voltage	2000 V (UL) 1500 V / max. 1800 V (U0) (IEC)
Test voltage according to EN 50395-6	7.5 kV AC / 15 kV DC (5 min.)
Rated current	41 A (2.5 mm^2 / 14 AWG), 55 A (4.0 mm^2 / 12 AWG), 70 A (6.0 mm^2 / 10 AWG), 98 A (10 mm^2 / 8 AWG)
Rated voltage	1500 V DC (IEC) / 2000 V DC (UL) PV-Wire
Insulation resistance of the complete cable according to EN 50395-8.2	≥ 1000 MΩkm
Ambient temperature	-40°C ...+90°C
Maximum conductor temperature	max. +120°C
Bending radius Dynamic Static	>5 × OD >4 × OD
Resistant to...	UV Ozone Hydrolysis
Resistance to... tested acc. to IEC 60811-2-1	Acids, alcalis and oil (IRM 902)
Isolation, acc. IEC 60332-1-2	Flame retardant with particularly low smoke emission
Conductor: fine-wire tinned copper strands Number larger than standard	Class 5 in accordance to IEC/EN 60228
Inner insulation (white) Sheath insulation, with colour patch (black)	XLPO (RAL9003) Polyolefin
Sheat color	Black
TÜV certified according EN50618 UL recognized component	R50359551 UL E 470857

PV Cable Flex-Sol-Evo-TX...



Order No.	Type	Conductor cross section	Conductor Ø	Outer-Ø	Strand design	Conductor resistance	Approvals
		mm^2	mm	mm	Number x Ø mm	Ω/km 20°C	
62.7430-91021	FLEX-SOL-EVO-TX 2,5	2.5	2.0	5.0	47 × Ø 0.25	8.21	TÜV
62.7431-91021	FLEX-SOL-EVO-TX 4,0	4.0	2.4	5.4	52 × Ø 0.30	5.09	
62.7432-91021	FLEX-SOL-EVO-TX 6,0	6.0	3.0	6.0	78 × Ø 0.30	3.39	
62.7433-91021	FLEX-SOL-EVO-TX 10	10	4.1	7.2	77 × Ø 0.40	1.95	

STÄUBLI

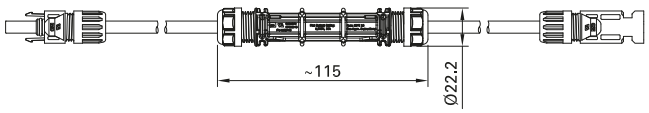
Halogen free cross-linked polyolefin double layers photovoltaic cables for use at the photovoltaic power systems.

Technical data	
Nominal voltage	1500 V / max. 1800V (U0) (IEC)
Test voltage according to EN 50395-6	6.5 kV AC / 15 kV DC (5 min.)
Rated current	41 A (2.5 mm^2). 55 A (4.0 mm^2). 70 A (6.0 mm^2). 98 A (10 mm^2)
Rated voltage	1500 V DC IEC
Insulation resistance of the complete cable according to EN 50395-8.2	≥ 1000 MΩkm
Ambient temperature	-40°C ...+90°C
Maximum conductor temperature	max. +120°C
Bending radius Dynamic Static	>5 × OD >4 × OD
Resistant to...	UV Ozone Hydrolysis
Resistance to... tested acc. to IEC 60811-2-1	Acids, alcalis and oil (IRM 902)
Isolation, acc. IEC 60332-1-2	Flame retardant with particularly low smoke emission
Conductor: fine-wire tinned copper strands Number larger than standard	Wire class 5 in accordance to IEC/EN 60228
Inner insulation (white) Sheath insulation, with colour patch (black)	XLPE (RAL9003) Polyolefin
Sheat color	Black
TÜV Approval according EN50618	R50359551

In-line-Fuse PV-K/ILF

PV-K/ILF...UL





Order No.	Type	Safety	Type of connector/socket	Length	Approvals
		A/V	mm	cm	
55000140-0050UL	PV-K/ILF4/6N0050UL	4/1000	MC4	50	UL
55000127-0050UL	PV-K/ILF10/6N0050UL	10/1000			
55000128-0050UL	PV-K/ILF15/6N0050UL	15/1000			
55000129-0050UL	PV-K/ILF20/6N0050UL	20/1000			
55000130-0050UL	PV-K/ILF30/6N0050UL	30/1000			
55000189-0055UL	PV-K/1500ILF4/6N0055UL	4/1500	MC4	55	
55000190-0055UL	PV-K/1500ILF10/6N0055UL	10/1500			
55000191-0055UL	PV-K/1500ILF15/6N0055UL	15/1500			
55000192-0055UL	PV-K/1500ILF20/6N0055UL	20/1500			

STÄUBLI

The in-line fuse PV-K/ILF with a crimping connection guarantees a long-lasting, stable connection in comparison to conventional clip-in clamps:

- Minimal energy loss, low heat generation
- Robust housing, safety class IP68
- Cable cross section 10 AWG/6 mm²
- Cable cTÜVus certified
- Two standard lengths:
- 50 cm (1000 V) and 55 cm (1500 V)
- Other lengths upon request

Technical data	
Connector system	MC4
Rated current fuse	1000 V: 4 A, 10 A, 15 A, 20 A, 30 A 1500 V: 4A , 10 A, 15 A, 20 A
Rated voltage fuse	1000 V (50 cm) 1500 V (55 cm)
Insulation test voltage	6600 V
Ambient temperature	-40°C...+50°C (UL9703)
Upper limiting temperature	105°C
Contact resistance of plug connectors	≤0.25 mΩ
Contact material	Copper alloy, tin-plated
Insulation material	PC/PA/PA + GF
Flame class	UL94-V0
UL-recognized components in accordance with UL 9703	E474445

ACCESSORIES

Adapter leads

Adapter test lead MC4

One end equipped with Stäubli PV connector, the other end with Ø 4 mm Stäubli safety plug for measuring instruments with Ø 4 mm safety sockets ensuring safe current and voltage measuring on PV-modules and systems.

PV-AMLB4/150



PV-AMLS4/150



Order No.	Type	PV-plug	PV-socket	System	Colours
32.1198-150*	PV-AMLB4/150		×	MC4	21 23 29
32.1199-150*	PV-AMLS4/150	×		MC4	21 22

Technical data	
Connector system	MC4
Rated voltage	1000 V DC
Rated current	19 A
Conductor cross section	1 mm²
Cable length	150 cm
Cable insulation	PVC
Overvoltage category / Pollution degree	CATIII / 2

* Add the desired colour code



Sealing caps page 43

Test socket and plug MC4

Special construction with gold plated contacts for test and measurement to achieve higher mating cycles.
Without locking system.

PV-KBT4II-P AU



PV-KST4II-P AU



Order No.	Type	Socket	Plug	Suitable for	MA Assembly instruction
32.0044	PV-KBT4II-P AU	×		PV-KST4..., PV-ADSP4-S2..., PV-AZS4, PV-AZB4	MA260
32.0045	PV-KST4II-P AU		×	PV-KBT4..., PV-ADBP4-S2..., PV-AZS4, PV-AZB4	MA260

Technical data	
Connector system	MC4
Rated voltage	1000 V DC
Rated current	30 A (10 AWG / 4 mm^2)
Test voltage	6 kV (50 Hz, 1 min.)
Conductor cross section	2.5 mm^2; 4 mm^2; (14 AWG; 12 AWG; 10 AWG)
Degree of protection, unmated	IP2X
Overvoltage category / Pollution degree	CATIII / 2
Contact resistance of plug connectors	≤ 0.25 mΩ
Contact material	Copper, gold plated
Insulation material	PC / PA

Test plugs

Test plug MC4

This test plug is used to control the correct location of the MC4 contact in the insulation.

PV-PST





Order No.	Type	MA Assembly instruction
32.6028	PV-PST	MA231, MA260, MA275

Test plug MC4-Evo 2

This test plug is used to control the correct location of the MC4-Evo 2 contact in the insulation.

PV-EVO-PST





Order No.	Type	MA Assembly instruction
32.6073	PV-EVO-PST	MA273

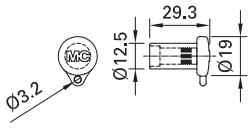
Sealing caps

Sealing caps MC4, MC4-Evo 2 and MC4-Evo AC

Sealing caps for tight sealing of unplugged
PV connectors.

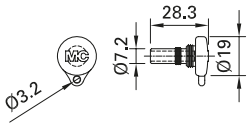
PV-BVK4





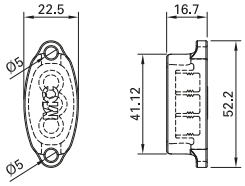
PV-SVK4





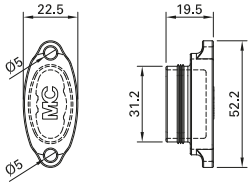
PV-BVK-EVO AC





PV-SVK-EVO AC





Order No	Type	Suitable for plug side	Suitable for socket side	System
32.0716	PV-BVK4		×	MC4, MC4-Evo 2
32.0717	PV-SVK4	×		MC4, MC4-Evo 2
32.0748	PV-BVK-EVO AC		×	MC4-Evo AC
32.0749	PV-SVK-EVO AC	×		MC4-Evo AC

Technical data	
Material	TPE
Degree of protection, mated	IP67

MA

Assembly Instructions MA258

www.staubli.com/electrical

TOOLS

Assembly tools

Stripping pliers PV-AZM-...

With length stop for conductor cross sections 1.5 mm², 2.5 mm², 4 mm², 6 mm² and 10 mm². Specially adapted for the Flex-Sol-Evo... PV cable, for stripping small cable quantities on the roof.

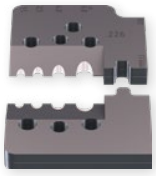
PV-AZM-...



Order No.	Type	Designation	for cable cross sections	MA Assembly instruction
			mm²	
32.6027-156	PV-AZM-156	Pliers with Insert	1.5; 2.5; 4; 6	MA231, MA260, MA267
32.6027-410	PV-AZM-410	Pliers with Insert	4; 6; 10	MA231, MA267

Individual parts

PV-M-AZM-156



PV-M-AZM-410



32.6057-156	PV-M-AZM-156	Insert	1.5; 2.5; 4; 6	MA231, MA260, MA267
32.6057-410	PV-M-AZM-410	Insert	4; 6; 10	MA231, MA267

Crimping pliers for industrial use PV-CZ...

Only the tools stated below may be used for the assembly of UL- and TÜV-approved products.

These are suited for the processing of high numbers of pieces and can be adjusted to the product to be processed with the help of changeable locators and crimp inserts.

PV-CZM...



Order No.	Type	Designation	Crimp range		suitable for		MA Assembly instruction
			mm²	AWG	MC4	MC4-Evo 2	
32.6020-18100	PV-CZM-18100	Crimping pliers incl. locator and insert	1.5; 2.5; 4	14; 12	×		MA251
32.6020-19100	PV-CZM-19100		2.5; 4; 6	14; 12; 10	×		MA251
32.6020-20100	PV-CZM-20100		4; 10	–	×		MA251
32.6020-21100	PV-CZM-21100		6; 10	–	×		MA251
32.6020-22100	PV-CZM-22100		–	12; 10; 8	×		MA251
32.6020-40100	PV-CZM-40100		1.5; 2.5; 4	16; 14; 12		×	MA251
32.6020-41100	PV-CZM-41100		2.5; 4; 6	14; 12; 10		×	MA251
32.6020-42100	PV-CZM-42100		4; 10	12; 8		×	MA251

Individual parts, only for PV-CZM...

PV-ES-CZM-18100



PV-ES-CZM-19100



PV-ES-CZM-20100



PV-ES-CZM-21100



PV-LOC



32.6021-18100	PV-ES-CZM-18100	Insert	1.5; 2.5; 4	14; 12	×		MA251
32.6021-19100	PV-ES-CZM-19100	Insert	2.5; 4; 6	14; 12; 10	×		MA251
32.6021-20100	PV-ES-CZM-20100	Insert	4; 10	–	×		MA251
32.6021-21100	PV-ES-CZM-21100	Insert	6; 10	–	×		MA251
32.6021-22100	PV-ES-CZM-22100	Insert	–	12; 10; 8	×		MA251
32.6021-40100	PV-ES-CZM-40100	Insert	1.5; 2.5; 4	16; 14; 12		×	MA251
32.6021-41100	PV-ES-CZM-41100	Insert	2.5; 4; 6	14; 12; 10		×	MA251
32.6021-42100	PV-ES-CZM-42100	Insert	4; 10	12; 8		×	MA251
32.6040	PV-LOC	Locator	universal		×		MA251
32.6055	PV-LOC-B	Locator	–	12; 10; 8	×		MA251
32.6056	PV-LOC-C	Locator	universal			×	MA251

Crimping pliers for private use PV-CZM-BS

Suitable for the assembly of products approved by TÜV in small amounts.

Complete tool for the assembly of the original MC4.

PV-CZM-BS

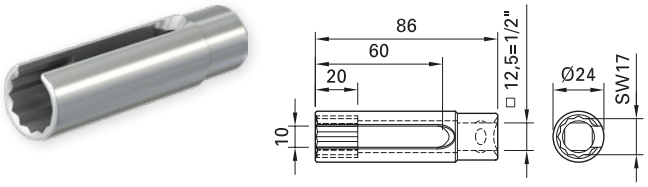


Order No.	Type	Crimp range		suitable for		MA Assembly instruction
		mm^2	AWG	MC4	MC4-Evo 2	
32.6025	PV-CZM-BS	2.5; 4; 6	–	×		MA289

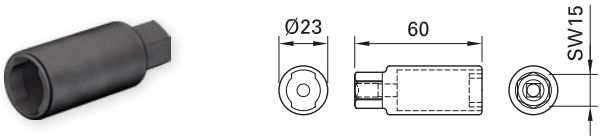
Socket wrench insert

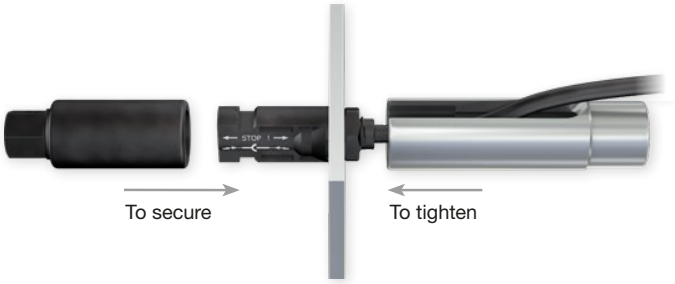
Stäubli recommends these socket wrench inserts for a simple and safe assembly of the panel receptacles.

PV-WZ-AD/GWD



PV-SSE-AD4



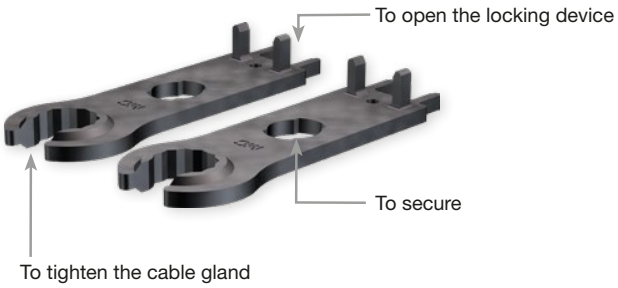


Order No.	Type	suitable for panel receptacles	MA Assembly instruction
32.6006	PV-WZ-AD/GWD	MC4	MA231, MA260, MA275
32.6026	PV-SSE-AD4	MC4	MA231, MA260, MA275

Open-end spanner and unlocking tool MC4, MC4-Evo 2 and MC4-Evo AC

To tighten and unscrew the cable gland and
to open the locking device of the connection.

PV-MS



PV-MS-PLS



PV-MS-MC4-EVO



PV-MS-EVO AC



Order No.	Type	Description	suitable for	MA Assembly instruction
32.6024	PV-MS	Open-end spanner set (consisting of 2 open-end spanners), plastics	MC4	MA231, MA260
32.6058	PV-MS-PLS	Assembly and unlocking tool, incl. belt pouch (consisting of 2 open-end spanners), metal	MC4 MC4-Evo 2	MA270
32.6066	PV-MS-MC4-EVO	Unlocking tool	MC4 MC4-Evo 2	
32.6075	PV-MS-EVO AC	Unlocking tool	MC4-Evo AC	MA284

MC4 Tool case PV-WZ4-SET

Plastic case with tools for assembly of PV connectors.

PV-WZ4-SET



Pos.	Order No.	Type	Designation	Width	Height	Depth
	32.6019	PV-WZ4-SET	Case, incl. Pos. 1–3	345 mm	90 mm	275 mm
Einzelteile						
1	**32.6020-19100**	PV-CZM-19100	Crimping pliers 2.5 mm²; 4 mm²; 6 mm²/14 AWG; 12 AWG; 10 AWG			
2	**32.6024**	PV-MS	Open-end spanner set			
3	**–**	–	Plastic box			
Optional						
	32.6006	PV-WZ-AD/GWD	Socket wrench insert			
	32.6026	PV-SSE-AD4	Socket wrench insert			
	32.6021-...	PV-ES-CZM-...	Insert, see page 45			
	...	PV-LOC...	Locator, see page 45			
	32.6027-156	PV-AZM-156	Stripping pliers			
	32.6027-410	PV-AZM-410	Stripping pliers			

STÄUBLI

FORMS

Cable assemblies

According to customer request

☐ Quantity ☐ Order ☐ Quotation ☐ Reference

Side 1

MC4

- ☐ PV-KBT4 
- ☐ PV-KST4 
- ☐ PV-ADBP4-S2 
- ☐ PV-ADSP4-S2 

MC4-Evo2

- ☐ PV-KBT4-EVO 2 
- ☐ PV-KST4-EVO 2 
- ☐ PV-ADB4-EVO 2 
- ☐ PV-ADS4-EVO 2 

☐ **Cable lug**

- ☐ Ø 
- ☐ Ø 

Isolation: ☐ without ☐ with

☐ **Partial stripping** 

Length ☐ (max. 45 mm)

☐ **Not stripped** 

☐ **Other**

Cable

Cable cross section (mm²):

☐ 2.5 ☐ 4 ☐ 6 ☐ 10

Length of cable[1]:

☐ cm

Sender

Company

Name

Department

Address

Tel.

Fax

E-Mail

Date

Signature

Other

Side 2

MC4

-  ☐ PV-KBT4
-  ☐ PV-KST4
-  ☐ PV-ADBP4-S2
-  ☐ PV-ADSP4-S2

MC4-Evo2

-  ☐ PV-KBT4-EVO 2
-  ☐ PV-KST4-EVO 2
-  ☐ PV-ADB4-EVO 2
-  ☐ PV-ADS4-EVO 2

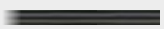
☐ **Cable lug**

-  ☐ Ø
-  ☐ Ø

Isolation: ☐ without ☐ with

 ☐ **Partial stripping**

Length ☐ (max. 45 mm)

 ☐ **Not stripped**

☐ **Other**

www

Interactive form: www.staubli.com/electrical
> Downloads > Online-Forms

[1] Definition, see page 51

Definition of cable lengths

Cable lengths of cable assemblies

For ordering ready made leads, the cable length L is defined as in the examples shown below.

Female cable coupler



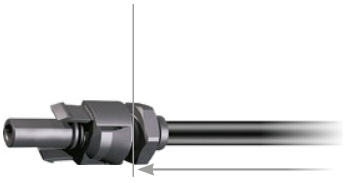
Male cable coupler



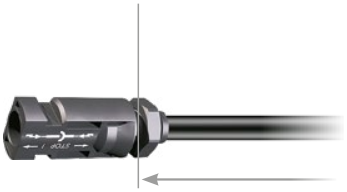
Cable lug



Female panel receptacle



Male panel receptacle



Complete or partial stripping



Customized solutions

PV junction box – Example



Technical data	
Rated voltage	1000 V DC (IEC)
Rated current	2.5 A-10 A
Degree of protection, mated	IP65
Connection of the bus ribbons	Soldering
Installation	Adhesive pad Silicone
TÜV Rheinland certified, EN 50548 + A1	R60090328

APPENDIX

General information

Users wishing to employ products listed in the catalogue for applications we have not considered are themselves responsible for making certain that the products comply with standards other than those stated.

Changes / Provisos
All data, illustrations and drawings in the catalogue have been carefully checked. They are in accordance with our experience to date, but no responsibility can be accepted for errors. We also reserve the right to make modifications for design and safety reasons. When designing equipment incorporating our components, it is therefore advisable not to rely solely on the data in the catalogue but to consult us to make sure this information is up to date. We shall be pleased to advise you.

Technical information

Crimped terminations
For termination of the conductors to the crimping sleeves of the PV plug connectors we recommend using the stated crimping tools. For UL certified products only the tools mentioned can be used for self-assembly according to the assembly instructions. The crimping sleeves are designed for highly flexible conductors of the stated cross-section ranges. The use of flexible conductors is possible. It is advantageous to use tinned conductors.

Connecting cables
To ensure that the cable outlets of the PV plug connectors are sufficiently watertight, connecting cables of the specified diameter ranges for the insulating casings must be used.

Laying conditions
When laying the PV leads, avoid having the connecting cable resting on a sharp edge at the exit from the PV connector. We recommend observing the minimum bending radius of the connecting cables.

Plugging cycles
The maximum life of the PV connectors is 100 plugging cycles.

Rated current
See derating diagram

Max. system voltage
Is the maximum voltage for which the components of the PV plug connector system may be used and are rated in accordance with IEC 60664-1.

Contact resistance
is the resistance at the point of contact between two contact surfaces.

Test voltage
Is the voltage at which the new components of the PV plug connector system are tested under defined conditions without breakdown or arcing.

Unplugging under load
PV plug connections must not be unplugged while under load. Plugging and unplugging while under tension is permitted.

Protection against weather
Sealing caps must be used to protect unplugged PV-connectors from moisture and dirt.

Positioning of the junction box
The junction box must be fixed on the PV module in such a position that the cable outlets of the junction box point downwards when in use.

Further technical data on leads

Smallest Permissible Bend Radii

VDE 0298, part 3, stipulates minimum permissible bend radii of leads. In the following table, the minimum bend radii are shown for fixed and mobile flexible leads.

Bend radi	
Rated voltage	> 600 V
Fixed	6 d
Mobile	10 d

d = Outside diameter of lead

Why tinned multistrand copperwires?

If bright-soft copper stranded wires are exposed to temperatures > 90°C, this can result in discoloration of the copper and an impairment of its soldering properties. Reactions between the copper and the insulating material may also occur which have a deleterious effect on the mechanical properties of the flexible leads.

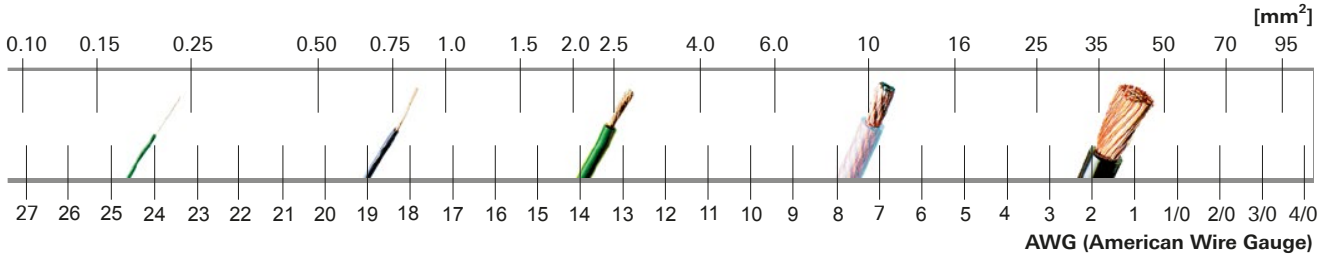
Nominal cross section	Conductor resistance
mm²	Ω/km
1.5	13.3
2.5	7.98
4.0	4.95
6.0	3.30
10	1.91

Resistance of conductor at 20°C for class 5 Cu conductors

The following table shows the conductor resistance for fine-stranded copper wires with bare individual strands at 20°C inrelation to the nominal cross-section according to IEC/EN 60228.

Table mm²/AWG

The nominal cross-section of our multistrand wires is stated in sq. mm. The following chart gives an indication of their comparability with corresponding AWG values.[1)]



[1)] The chart is based on values for strandedwires given in UL 758 "UL Standard for Safety for Appliance Wiring Material".

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